

**Garant**

**Indexable insert for turning DC.T 11T308, for medium machining, Grade: HB725-1**

**Order data**

Order number	260464 HB725-1
GTIN	4062406765989
Item class	21G

**Technical description**

Tool material	Carbide
Grade	HB725-1
Cutting depth $a_p$	0.2 - 4 mm
Number of changes/inserts	2
Cutting speed $v_c$ main application	50 - 250 m/min
Main application	UNI
ISO code indexable insert	DCMT 11T308
Tolerance	M
Chip breaker	UM1
Cutting conditions	slightly interrupted

Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.5 mm/rev.
Corner radius	0.8 mm
Type of product	Indexable insert for turning